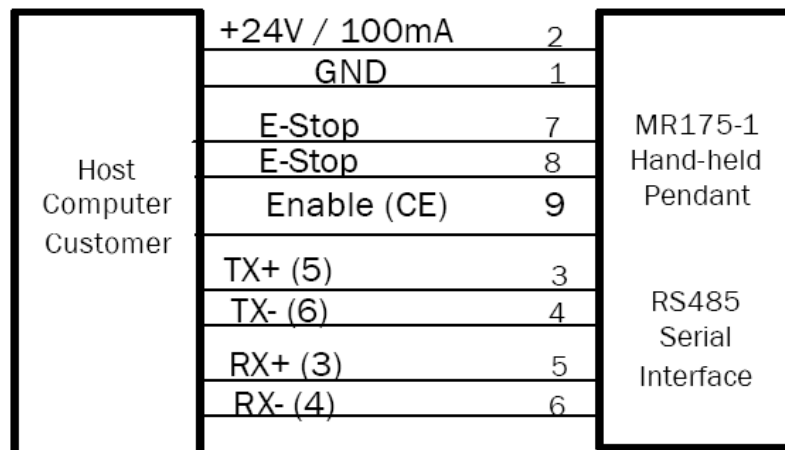


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Schema mit RS485 Schnittstelle / Pattern with RS485 Interface

Pin # Side 1 Handheld	Function	Color	Function	Pin # Side 2 Machine
1	GND	brown	GND	1
2	+24V / 100mA	red	+24V / 100mA	2
3	TX+	orange	RX+	3
4	TX-	yellow	RX-	4
5	RX+	green	TX+	5
6	RX-	blue	TX-	6
7	E-Stop	purple	E-Stop	7
8	E-Stop	black	E-Stop	8
9	Enable (both)	White	Hardwired Enable	9
10	shield	shield	Shield	10



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Schema mit RS232 Schnittstelle / Pattern with R232 Interface

Pin # Side 1 Handheld	Function	Color	Function	Pin # Side 2 Machine
1	GND	brown	GND	1
2	+24V / 100mA	red	+24V / 100mA	2
3	TX+	orange	RX+	3
4	TX-	yellow	Not Used	4
5	RX+	green	TX+	5
6	RX-	blue	Not Used	6
7	E-Stop	purple	E-Stop	7
8	E-Stop	black	E-Stop	8
9	Enable (both)	White	Hardwired Enable	9
10	shield	shield	Shield	10

